



Twiga Insul
India's Leading Thermal and
Acoustic Insulation







Twiga is the leading manufacturer of glass wool insulation in India, with a forty year track record of supplying domestic and export customers with

world-class products for thermal and acoustic insulation. An ISO 9001:2015, ISO 14001:2015 and OHSAS 18001:2007 certified company, Twiga commenced its operations in 1979 and is a technology licensee of Isover Saint Gobain, the leading manufacturer of insulation worldwide.

Company Overview

With two manufacturing facilities located in Northern and Western India (offering a total capacity of 16,000 tons per year), seven marketing and support offices in each of the major Indian



metros, and a national distribution network, Twiga's service and support is unmatched in the industry.

As a result of Twiga's commitment to quality and reliability, Twiga Insul has been selected for many of India's most prestigious projects, ranging from national landmarks and government buildings to high profile commercial complexes.



Whether you need insulation for ducts, metal buildings, acoustics or any other purpose, we hope you will give us the opportunity to use our extensive experience for your benefit.



Twiga Insul is a lightweight, compressible insulation material, consisting of fine, long, inorganic glass fibers bonded together by a high

temperature binder. The product is light gold in colour and its superior tensile strength, handleability and resilience offer significant advantages during transport and installation. These unique characteristics of glass wool, combined with its fire safe properties, make it especially suitable for a wide variety of thermal and acoustic insulation applications, ranging from duct and metal roof insulation to applications in solar collectors and generator acoustic enclosures.

Twiga Insul is available in rolls, slabs and boards - in various densities and thicknesses and with a wide range of



factory applied facings. The product is recommended for use in both hot and cold applications ranging in temperature from minus 195° to plus 450°C. Factory applied facings include reinforced aluminium foil, fiberglass tissue, black glass tissue and a wide range of imported premium facings, which are widely used in metal building applications.

Our technical sales staff will be pleased to recommend the appropriate density, thickness and facing combination for your specific application.



Twiga Insul Overview



Applications

Twiga Insul is manufactured in various densities and thicknesses for different applications. Recommended product specifications for selected market segments and applications are as follows:

Segment	Application	Recommended Products	Benefits
HVAC	Duct Thermal	16 kg/m ³ to 32 kg/m ³ Rolls 48 kg/m ³ Boards Facing: FSK, Black FSK Double sided FSK	Temperature controlFire safetyEnergy conservation
	Duct Acoustic	48 kg/m ³ Boards 32 kg/m ³ Rolls Facing: BGT, FGT	Sound absorption
	AHU Room	32 kg/m ³ Rolls Facing: FGT, BGT	Sound absorption Temperature control
Textile	Duct Thermal	16 kg/m ³ to 24 kg/m ³ Rolls Facing: FSK	Temperature controlPrevents condensationFire Safety
	Over False Ceiling	16 kg/m³ to 24 kg/m³ Rolls	Temperature controlReduces heat loadEnergy conservationEasy to apply
	Metal Roof Insulation	As per pre-engineered metal buildings	As per pre-engineered metal buildings
Pre- Engineered Metal Buildings	Metal Roof Insulation	12 kg/m ³ to 24 kg/m ³ Rolls Facing: FSK, WMP-VR, HSMAF	 Thermal comfort Sound absorption (eg. rain noise) Eliminates requirement for 2nd skin Lowest cost insulated solution Fire safety Easy to install Non corrosive to metal Aesthetically appealing
	Wall Cladding	16 kg/m³ to 24 kg/m³ Rolls Facing: FSK, WMP-VR	Thermal comfort Sound absorption
Multiplex, Theatre, Studio and Other Sound Spaces	Acoustic	16 kg/m ³ to 32 kg/m ³ Rolls 40 kg/m ³ to 64 kg/m ³ Boards Facing: BGT, FGT, Black Glass Cloth Ceiling Tiles - 100 kg/m ³ Boards/Tiles	Improves acousticsFire safetyEasy to handle and install
Commercial and Public Buildings	Underdeck	24 kg/m³ to 32 kg/m³ Rolls/Slabs Facing: FSK	Energy ConservationReduces heating/cooling loadFire safety
	Partitions	16 kg/m³ to 32 kg/m³ Rolls Facing: BGT/FGT	Noise control
	Cavity Wall	32 kg/m ³ Rolls 48 kg/m ³ Boards	Energy ConservationReduces heating/cooling loadNoise control

Segment	Application	Recommended Products	Benefits
Transport	AC Buses, Railway Coaches (walls and ceilings)	16 kg/m³ to 24 kg/m³ Rolls Facing: FSK	Dimensional stabilityResists jolting and vibrationsNoise controlFire safetyThermal comfort
Spandrel / Structural Glazing	Walls	24 kg/m³ to 64 kg/m³ Boards Facing: BGT	Easy to applyNon-corrosiveFire safety
Cold Storage	Walls & Ceiling	22 kg/m³ to 27 kg/m³ Slabs	Energy conservationReduces heat loadFire safety
Acoustic Enclosures	Gensets	24 kg/m³ to 32 kg/m³ Rolls Facing: BGT	Sound absorptionFire safetyNon-corrosiveResists vibration and joltingDurable/long life
Solar Collectors	Collector Plate	16 kg/m³ to 20 kg/m³ Rolls	Minimizes heat loss Non corrosive
Thermal Power Stations	ESP	24 kg/m³ to 32 kg/m³ Rolls	 Heat conservation Noise control Non corrosive Durable/long life Resists vibration
	Chimney (Single Flue & Multi Flue)	32 kg/m ³ Rolls, 48 kg/m ³ & 64 kg/m ³ Boards	Keeps gases hotMinimizes heat lossNon corrosiveDurable/long life
	Pipes and Vessels	24 kg/m³ to 32 kg/m³ Rolls 52 kg/m³ to 64 kg/m³ Boards	 Temperature control for process control Energy conservation Personnel protection Non corrosive
Refineries, Petro Chemical Units & Process Industries	Pipes and Vessels	24 kg/m ³ to 32 kg/m ³ Rolls 52 kg/m ³ to 64 kg/m ³ Boards	 Temperature control for process control Energy conservation Personnel protection Non corrosive Durable /Long life
LNG Storage Tanks	Suspended Deck	12 kg/m³ to 20 kg/m³ Rolls	 Easy to apply Energy conservation Temperature maintenance Excellent resilience Withstands expansion and contraction WMP-VR = Premium White Facing

FSK = Foil Scrim Kraft; FGT = Fiberglass Tissue; BGT = Black Glass Tissue; WMP-VR = Premium White Facing HSMAF = High Strength Meshless Aluminium Foil



Twiga Insul Characteristics

Temperature Range	Twiga Insul is suitable for applications ranging from minus 195°C to 230°C. For special applications upto 450°C, high temperature binder is available. Aluminium foil facing is suitable upto 120°C.		
Chemical Stability	Twiga Insul is chemically inert. Application does not cause or accelerate corrosion. Twiga insul is rot proof and odourless.		
Fire Safety	 Twiga Insul is non-combustible in accordance with BS 476 Part 4, ISO 1182, IS 3808 and IMO (FTP). ✓ conforms to National Building Code (2016) for fire and life safety requirement on Building & HVAC (Non-combustible) ✓ conforms to EN 45545 (2): 2013 as per international norms for transport segment ✓ conforms to Class 'O' as per BS 476 Part 6 & 7 ✓ conforms to Class 1 as per BS 476 Part 7 ✓ non emission of dense smoke and toxic gases (Toxicity index 0.65 as per BS 6853) 		
Biological	✓ non depletion of oxygen (high oxygen index of 70) Twiga Insul is inorganic. Does not encourage growth of fungi and vermin.		
Dimensional	Twiga Insul is stable under varying conditions of temperature and humidity when applied correctly. Excellent tear strength and not prone to sagging or settling. Rigid slabs have inherently high compression resistance.		
Vibration and Jolting Resistance	Conforms to IS 3144/BS 2972.		
Moisture Content	Less than 2% in accordance with IS 3144 / BS 2972.		
Water Absorption	Less than 2% in accordance with IS 3144/BS 2972.		
Shot Content	Nil, exceeding requirements of IS 3144/BS 2972.		
Odourless	Conforms to IS 3144.		
No Mould Growth	Conforms to IS 3144.		
Recovery After Compression	More than 95% in accordance with IS 8183 / BS 3958 Part 5.		

Thermal Conductivity (K-values) & Thermal Resistance (R-values) of Twiga Insul

Thermal Conductivity in W/MK

Mean	Density in kg/m³				
Temp.in DegC	12	16	24	32	48
10	0.038	0.035	0.031	0.030	0.027
25	0.041	0.039	0.033	0.032	0.030
50	0.048	0.043	0.039	0.035	0.033
100	0.065	0.057	0.047	0.043	0.040

Tolerance :+/-5%

Thermal Resistance in sq.m.K/W, Thickness 25 mm

Mean		Density in kg/m³			
Temp.in DegC	12	16	24	32	48
10	0.66	0.71	0.81	0.83	0.93
25	0.61	0.64	0.76	0.78	0.83
50	0.52	0.58	0.64	0.71	0.76
100	0.38	0.44	0.53	0.58	0.63

Tolerance :+/-5%

Thermal Resistance in sq.m.K/W, Thickness 50 mm

Mean		Density in kg/m³			
Temp.in DegC	12	16	24	32	48
10	1.32	1.43	1.61	1.67	1.85
25	1.22	1.28	1.52	1.56	1.67
50	1.04	1.16	1.28	1.43	1.52
100	0.77	0.88	1.06	1.16	1.25

Tolerance :+/-5%

Acoustic Insulation Values

Specification	Average NRC		
Density x Thickness	Frequency Range 100Hz-8000Hz		
16 kg/m³ x 50 mm	0.92		
24 kg/m³ x 50 mm	1.00		
32 kg/m³ x 50 mm	1.05		
48 kg/m³ x 50 mm	1.20		

Tolerance :+/-5%



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